



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4956-23

Job Sheet 173007



Part No: D4956-23

Job Qty: 8 ea

Part Name: Wearplate Center Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV A SHEETS 4,8 IPP REV:A 14.04.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		18/03/29
100	Waterjet	8 pcs	3/3/18	3/3/18	0.00	2.22	Waterjet1		18/03/29
120	QC	8 pcs	3/3/18	3/3/18	0.00	0.00	QC8		38
130	Brake NC	8 pcs	3/3/18	3/3/18	0.15	0.36	Brake NC 1		8-88
140	QC	8 pcs	3/3/18	3/3/18	0.00	0.00	QC5		25
150	HandFinish	8 pcs	3/5/18	3/5/18	0.00	0.77	HandFinish4		21/04/2018 JMD
160	QC	8 pcs	3/5/18	3/5/18	0.00	0.00	QC3		11 APR 23 2018
170	Packaging	8 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-2		9-89 11/16-1-22
180	QC21-SA	8 Ea	3/5/18	3/5/18	0.00	0.00	QC21		DAS 21 9-89 APR 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	10 sf (1.25 ea)	90-Start up Operation	
ROCKGUARD 138854				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	10	169	0



Container No: S057041



Part: D4956-23

Job No: 173007

Serial No/Batch: S057041

Revision:

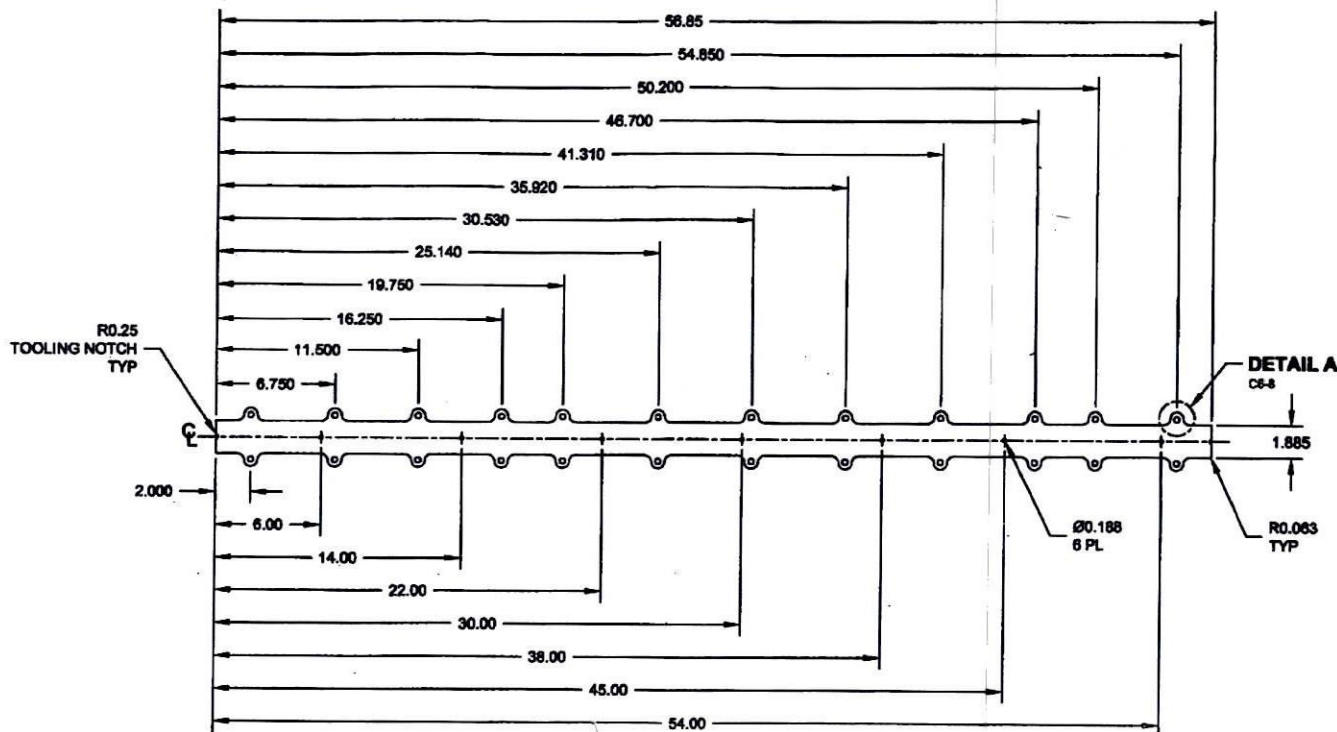
Inspector:

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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/29/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	0.188Inches + 0.005 - 0.001	0.193 0.187	Diameter	
2	Wearshoe	0.300Inches ± 0.010	0.310 0.290		
3	Wearshoe	0.300Inches ± 0.010	0.310 0.290		
4	Wearshoe	1.885Inches ± 0.010	1.895 1.875		
5	Wearshoe	2.000Inches ± 0.010	2.010 1.990		
6	Wearshoe	6.750Inches ± 0.010	6.760 6.740		
7	Wearshoe	11.500Inches ± 0.010	11.510 11.490		
8	Wearshoe	16.750Inches ± 0.010	16.760 16.740		
9	Wearshoe	25.140Inches ± 0.010	25.150 25.130		
10	Wearshoe	30.530Inches ± 0.010	30.540 30.520		
11	Wearshoe	35.920Inches ± 0.010	35.930 35.910		
12	Wearshoe	41.310Inches ± 0.010	41.320 41.300		
13	Wearshoe	46.700Inches ± 0.010	46.710 46.690		
14	Wearshoe	50.200Inches ± 0.010	50.210 50.190		
15	Wearshoe	54.850Inches ± 0.010	54.860 54.840		
16	Wearshoe	56.850Inches ± 0.030	56.880 56.820		
17	Wearshoe	6.000Inches ± 0.030	6.030 5.970		
18	Wearshoe	14.000Inches ± 0.030	14.030 13.970		
19	Wearshoe	22.000Inches ± 0.030	22.030 21.970		
20	Wearshoe	30.000Inches ± 0.030	30.030 29.970		
21	Wearshoe	38.000Inches ± 0.030	38.030 37.970		
22	Wearshoe	45.000Inches ± 0.030	45.030 44.970		
23	Wearshoe	54.000Inches ± 0.030	54.030 53.970		

Plex 2/23/18 2:39 PM dart.logan.david



D4956-23F FLAT PATTERN



D4956-23 WEARSHOE
(MAKE FROM D4956-23F)

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.038 THICK (20 GAUGE)
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S20GA
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N AND B/N PER DART QSI 044 6.1 (FINE POINT PAINT MARKER)
- 7) WEIGHT: 1.29 lbs
- 8) SYMMETRY: ABOUT CENTERLINE

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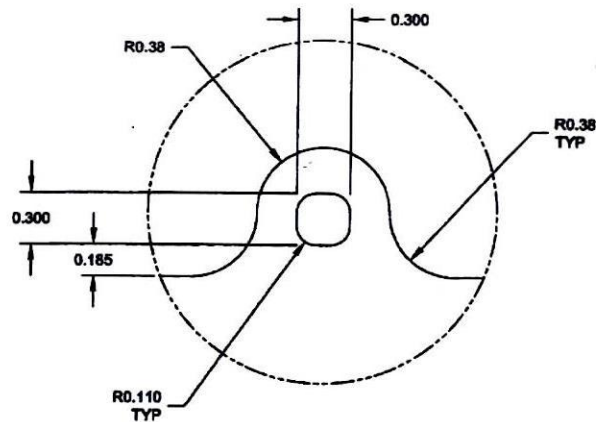
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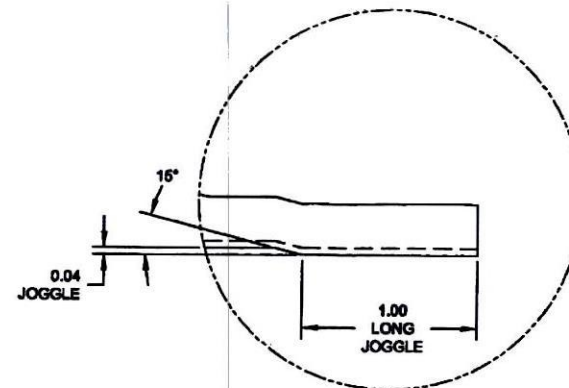
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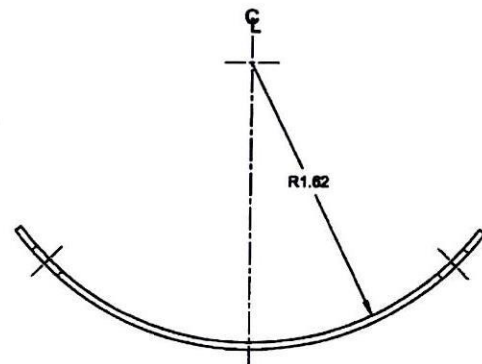
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C8-4 C2-5
C8-5 C2-5
C8-6 C2-6
C8-7 C3-7



DETAIL B B6-1 B2-1
B3-2 B3-3
B5-3 B1-3
B2-4 B1-7



SECTION C-C B7-1 B3-1
B5-2 B3-3
B7-3 B3-3
B8-4 B3-5
B7-5 B3-6
B7-6 B3-6
B7-7 B3-7

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